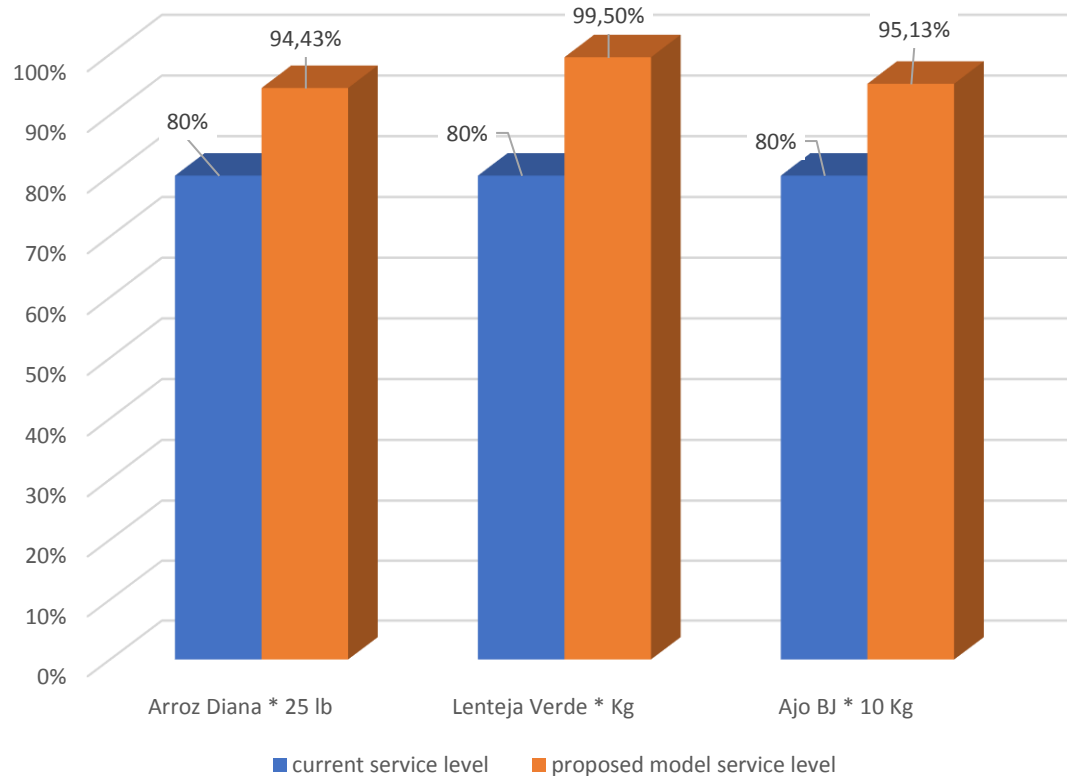


current service level VS proposed model



Annual total cost of current inventory VS proposed model

