

Análisis de la Corriente, 706B (Experimento final B&B)  
Box Benken\_706B\_ortogonal\_09.04.2006.sgp (B&B\_design\_for\_all\_cases\_09042006.sfx)  
27/08/2006 8:48 a.m.

Analysis Summary

File name: C:\Documents and Settings\Edward A. Moscoso\Mis documentos\Statgraphics\B&B\_desigBox

Estimated effects for Ol y Ona 706B

average	= 284,408	+/- 0,332216
A:Carga	= 4,255	+/- 0,406879
B:Vapor_E530	= 0,66875	+/- 0,406879
C:Presión_C525	= 7,15125	+/- 0,406879
D:Nivel_V540	= -5,205	+/- 0,406879
E:Vapor_E532	= -2,9825	+/- 0,406879
AA	= -0,277917	+/- 0,550917
AB	= 1,02	+/- 0,813759
AC	= -0,76	+/- 0,813759
AD	= 0,04	+/- 0,813759
AE	= 0,81	+/- 0,813759
BB	= 0,30375	+/- 0,550917
BC	= -0,385	+/- 0,813759
BD	= -1,07	+/- 0,813759
BE	= 0,52	+/- 0,813759
CC	= 0,59375	+/- 0,550917
CD	= -0,31	+/- 0,813759
CE	= 0,58	+/- 0,813759
DD	= -0,904583	+/- 0,550917
DE	= 0,93	+/- 0,813759
EE	= 0,132083	+/- 0,550917

Standard errors are based on total error with 25 d.f.

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This table shows each of the estimated effects and interactions. Also shown is the standard error of each of the effects, which measures their sampling error. To plot the estimates in decreasing order of importance, select Pareto Charts from the list of Graphical Options. To test the statistical significance of the effects, select ANOVA Table from the list of Tabular Options. You can then remove insignificant effects by pressing the alternate mouse button, selecting Analysis Options, and pressing the Exclude button.

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Analysis of Variance for Ol y Ona 706B

Source	Sum of Squares	Df	Mean Square	F-Ratio	P-Value
A:Carga	72,4201	1	72,4201	109,36	0,0000
B:Vapor_E530	1,78891	1	1,78891	2,70	0,1128
C:Presión_C525	204,562	1	204,562	308,91	0,0000
D:Nivel_V540	108,368	1	108,368	163,65	0,0000
E:Vapor_E532	35,5812	1	35,5812	53,73	0,0000
AA	0,168519	1	0,168519	0,25	0,6184
AB	1,0404	1	1,0404	1,57	0,2216
AC	0,5776	1	0,5776	0,87	0,3593
AD	0,0016	1	0,0016	0,00	0,9612
AE	0,6561	1	0,6561	0,99	0,3291
BB	0,201303	1	0,201303	0,30	0,5863
BC	0,148225	1	0,148225	0,22	0,6402
BD	1,1449	1	1,1449	1,73	0,2005
BE	0,2704	1	0,2704	0,41	0,5286
CC	0,769176	1	0,769176	1,16	0,2914
CD	0,0961	1	0,0961	0,15	0,7065
CE	0,3364	1	0,3364	0,51	0,4826
DD	1,78532	1	1,78532	2,70	0,1131
DE	0,8649	1	0,8649	1,31	0,2639
EE	0,038064	1	0,038064	0,06	0,8125
Total error	16,5551	25	0,662203		
Total (corr.)	448,476	45			

R-squared = 96,3086 percent  
 R-squared (adjusted for d.f.) = 93,3555 percent  
 Standard Error of Est. = 0,813759  
 Mean absolute error = 0,45846  
 Durbin-Watson statistic = 2,45445 (P=0,1569)  
 Lag 1 residual autocorrelation = -0,248318

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The ANOVA table partitions the variability in Ol y Ona 706B into separate pieces for each of the effects. It then tests the statistical significance of each effect by comparing the mean square against an estimate of the experimental error. In this case, 4 effects have P-values less than 0,05, indicating that they are significantly different from zero at the 95,0% confidence level. The R-Squared statistic indicates that the model as fitted explains 96,3086% of the variability in Ol\_y\_Ona\_706B. The adjusted R-squared statistic, which is more suitable for comparing models with different numbers of independent variables, is 93,3555%. The standard error of the estimate shows the standard deviation of the residuals to be 0,813759. The mean absolute error (MAE) of 0,45846 is the average value of the residuals. The Durbin-Watson (DW) statistic tests the residuals to determine if there is any significant correlation based on the order in which they occur in your data file. Since the P-value is greater than 0.05, there is no indication of serial autocorrelation in the residuals.

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Regression coeffs. for Ol y Ona 706B

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constant          = 284,408  
A:Carga           = 2,1275  
B:Vapor E530     = 0,334375  
C:Presión C525   = 3,57563  
D:Nivel V540     = -2,6025  
E:Vapor E532     = -1,49125  
AA               = -0,138958  
AB               = 0,51  
AC               = -0,38  
AD               = 0,02  
AE               = 0,405  
BB               = 0,151875  
BC               = -0,1925  
BD               = -0,535  
BE               = 0,26  
CC               = 0,296875  
CD               = -0,155  
CE               = 0,29  
DD               = -0,452292  
DE               = 0,465  
EE               = 0,0660417  
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This pane displays the regression equation which has been fitted to the data. The equation of the fitted model is

$$\begin{aligned} \text{Ol y Ona 706B} = & 284,408 + 2,1275 * \text{Carga} + 0,334375 * \text{Vapor E530} + \\ & 3,57563 * \text{Presión C525} - 2,6025 * \text{Nivel V540} - 1,49125 * \text{Vapor E532} - \\ & 0,138958 * \text{Carga}^2 + 0,51 * \text{Carga} * \text{Vapor E530} - 0,38 * \text{Carga} * \text{Presión C525} + \\ & 0,02 * \text{Carga} * \text{Nivel V540} + 0,405 * \text{Carga} * \text{Vapor E532} + 0,151875 * \text{Vapor E530}^2 \\ & - 0,1925 * \text{Vapor E530} * \text{Presión C525} - 0,535 * \text{Vapor E530} * \text{Nivel V540} + \\ & 0,26 * \text{Vapor E530} * \text{Vapor E532} + 0,296875 * \text{Presión C525}^2 - \\ & 0,155 * \text{Presión C525} * \text{Nivel V540} + 0,29 * \text{Presión C525} * \text{Vapor E532} - \\ & 0,452292 * \text{Nivel V540}^2 + 0,465 * \text{Nivel V540} * \text{Vapor E532} + \\ & 0,0660417 * \text{Vapor E532}^2 \end{aligned}$$

where the values of the variables are specified in their original units. To have STATGRAPHICS evaluate this function, select Predictions from the list of Tabular Options. To plot the function, select Response Plots from the list of Graphical Options.

Estimation Results for Ol y Ona 706B

Row	Observed Value	Fitted Value	Lower 95,0% CL for Mean	Upper 95,0% CL for Mean
1	283,74	284,408	283,724	285,093
2	282,34	282,469	281,284	283,654
3	286,65	285,704	284,519	286,889
4	281,7	282,118	280,933	283,303
5	288,05	287,393	286,208	288,578
6	283,93	283,125	281,94	284,31
7	290,94	290,586	289,401	291,771
8	277,66	278,23	277,045	279,415
9	284,05	285,071	283,886	286,256
10	285,49	284,408	283,724	285,093
11	285,44	286,043	284,858	287,228
12	286,28	286,192	285,007	287,377
13	282,16	282,541	281,356	283,726
14	284,04	283,729	282,544	284,914
15	278,08	278,483	277,298	279,668
16	283,44	283,498	282,313	284,683
17	286,65	286,394	285,209	287,579
18	290,49	289,889	288,704	291,074
19	282,65	284,408	283,724	285,093
20	289,11	288,581	287,396	289,766
21	282,6	282,446	281,261	283,631
22	285,44	284,668	283,483	285,853
23	280,79	280,393	279,208	281,578
24	281,09	280,755	279,569	281,94
25	281,76	281,808	280,623	282,993
26	288,54	288,291	287,106	289,476
27	288,44	288,575	287,389	289,76
28	284,22	284,408	283,724	285,093
29	284,38	284,312	283,127	285,497
30	287,16	288,527	287,342	289,712
31	280,16	279,067	277,882	280,252
32	283,02	283,362	282,177	284,547
33	282,94	282,977	281,792	284,162
34	289,39	289,548	288,363	290,733
35	279,39	279,414	278,229	280,599
36	287,0	287,146	285,961	288,331
37	285,44	284,408	283,724	285,093
38	284,11	284,104	282,919	285,289
39	287,57	287,549	286,364	288,734
40	279,84	280,312	279,127	281,497
41	284,92	285,377	284,192	286,562
42	285,27	285,841	284,656	287,026
43	286,99	287,58	286,395	288,765
44	281,86	281,706	280,521	282,891
45	281,44	281,305	280,12	282,49
46	284,91	284,408	283,724	285,093

The StatAdvisor

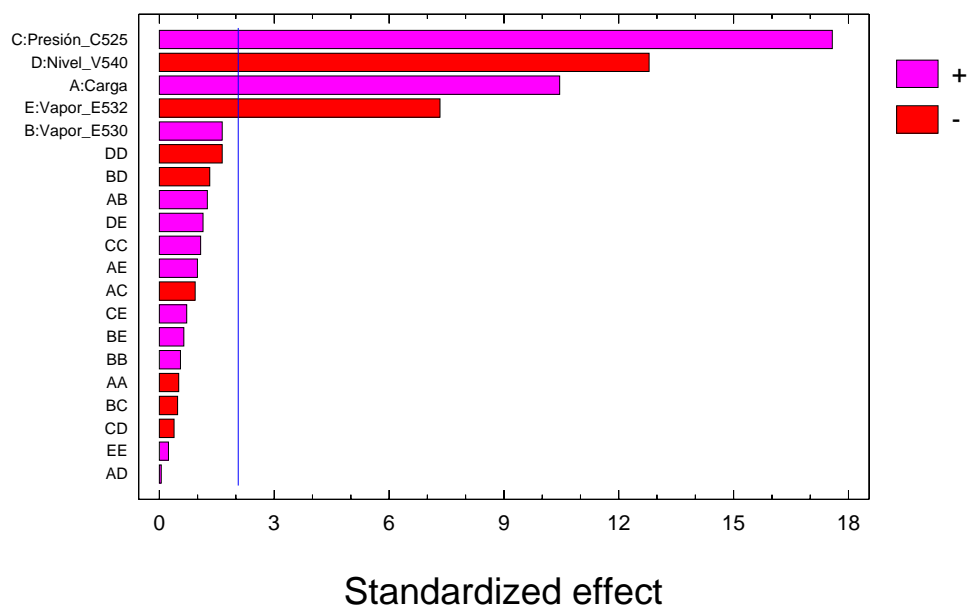
This table contains information about values of Ol y Ona\_706B generated using the fitted model. The table includes:

- (1) the observed value of Ol y Ona\_706B (if any)
- (2) the predicted value of Ol y Ona\_706B using the fitted model
- (3) 95,0% confidence limits for the mean response

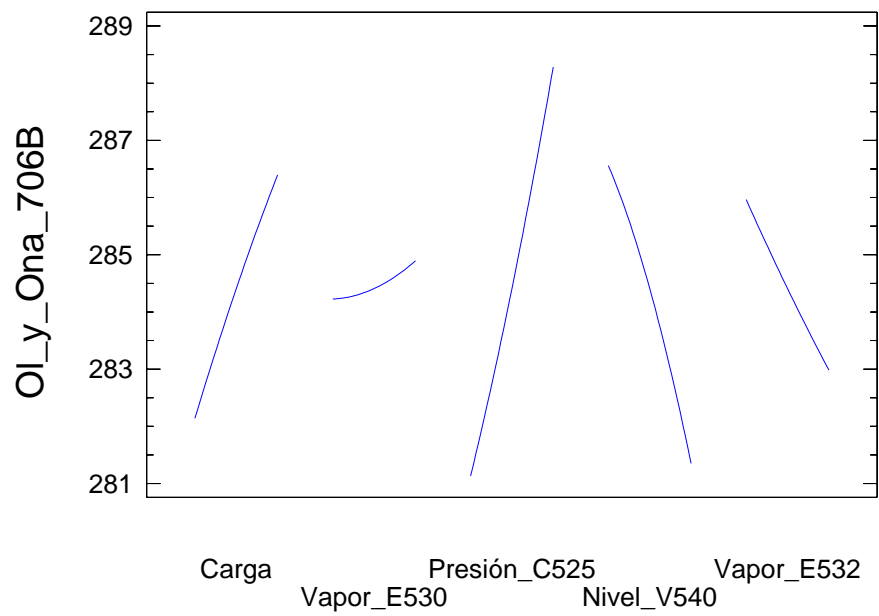
Each item corresponds to the values of the experimental factors in a specific row of your data file. To generate forecasts for additional combinations of the factors, add additional rows to the bottom of your data file. In each new row, enter values for the experimental factors but leave the cell for the response empty. When you return to this pane, forecasts will be added to the table for the new rows, but the model will be unaffected.

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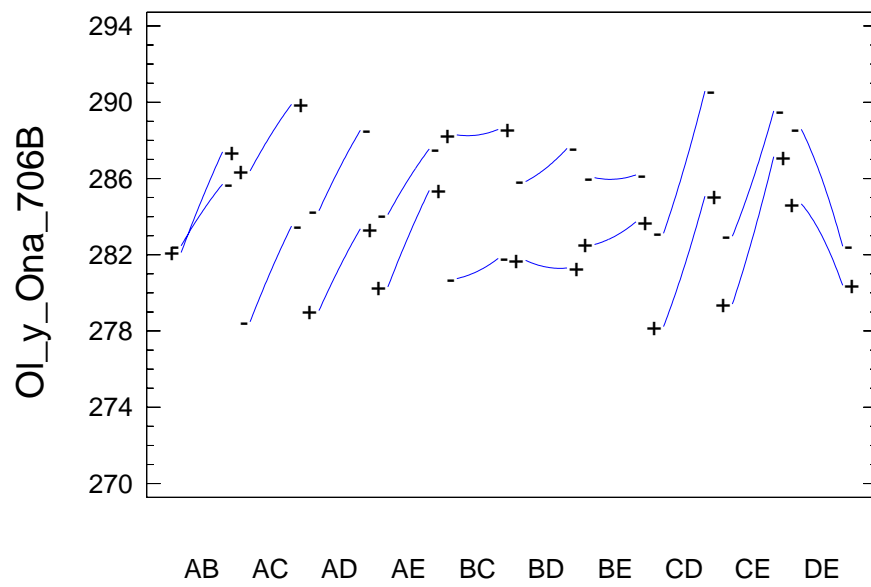
### Standardized Pareto Chart for Ol\_y\_Ona\_706B



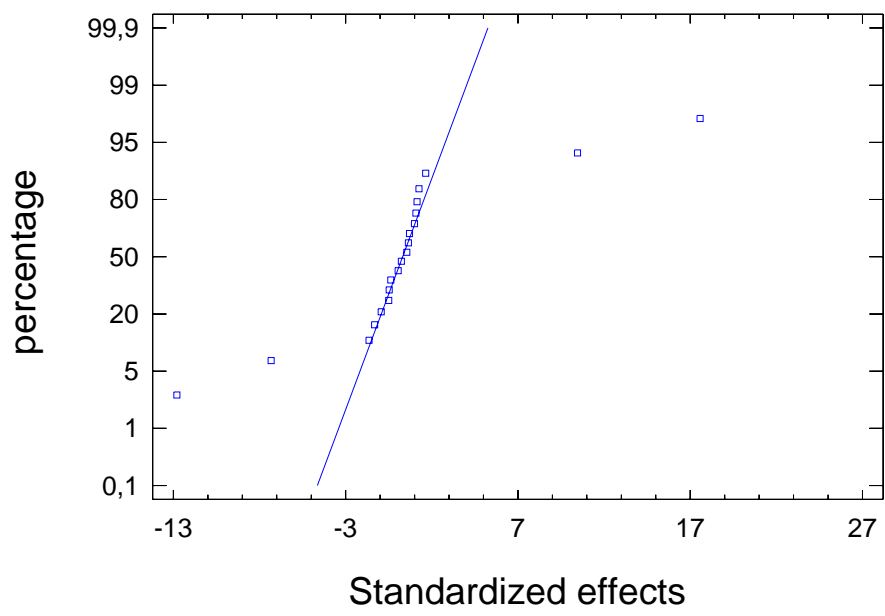
Main Effects Plot for OI\_y\_Ona\_706B



Interaction Plot for OI\_y\_Ona\_706B

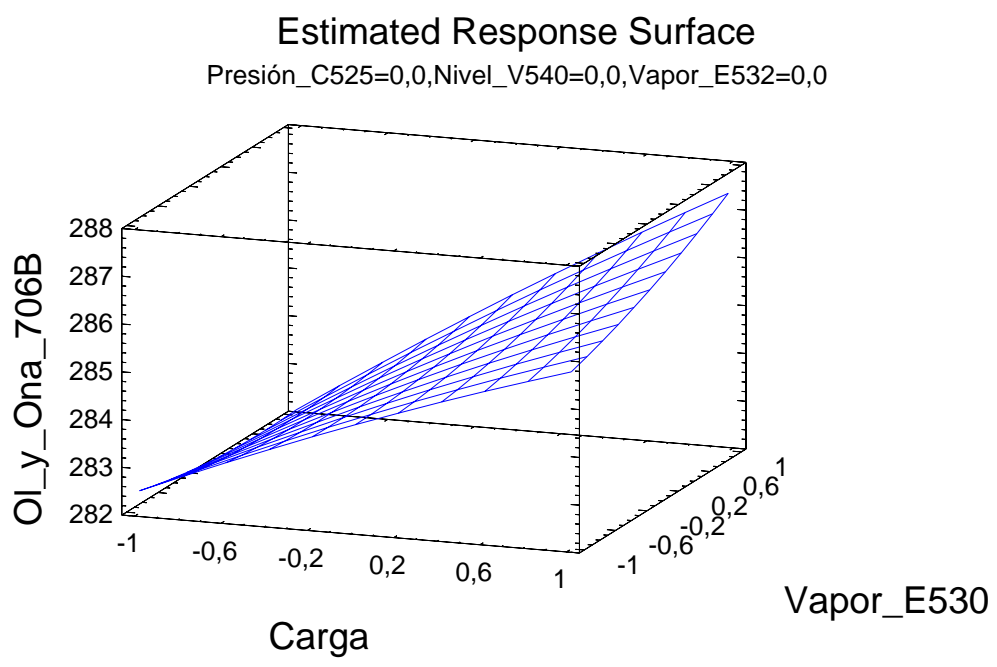


Normal Probability Plot for OI\_y\_Ona\_706B

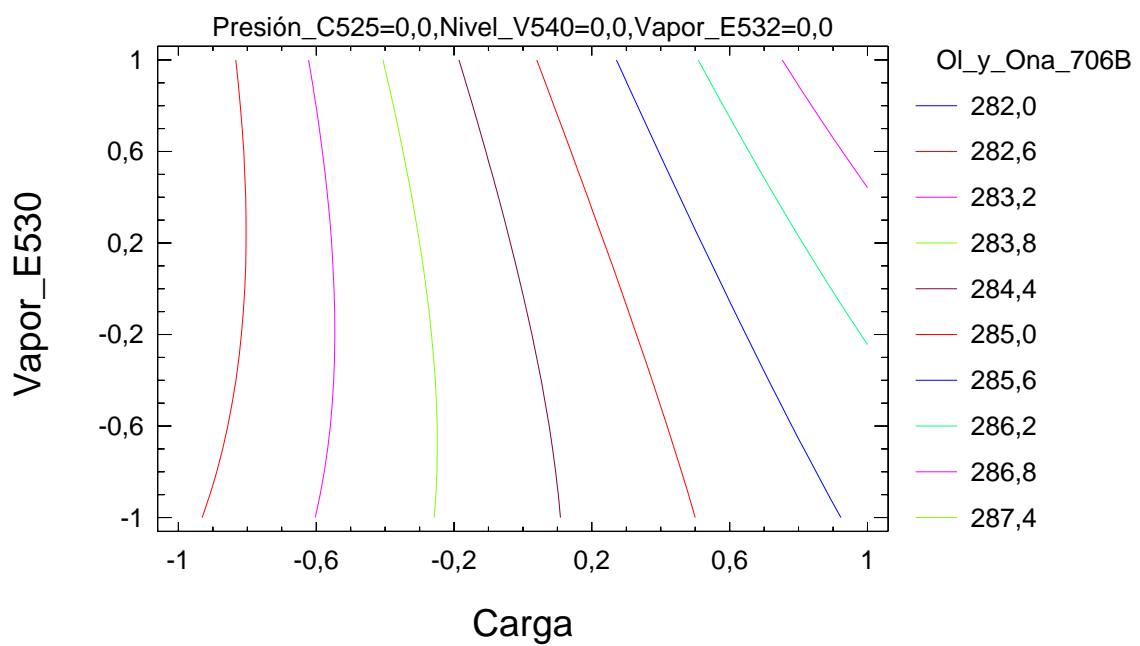




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### Contours of Estimated Response Surface



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Residual Plot for OI\_y\_Ona\_706B

