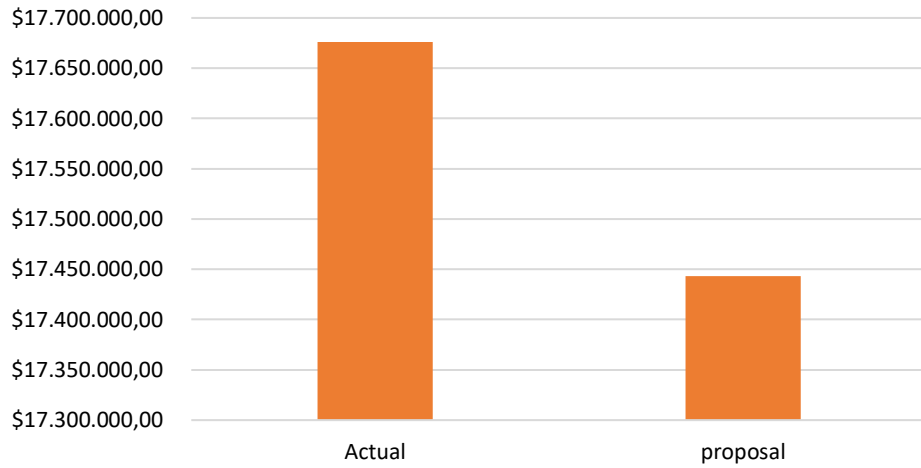
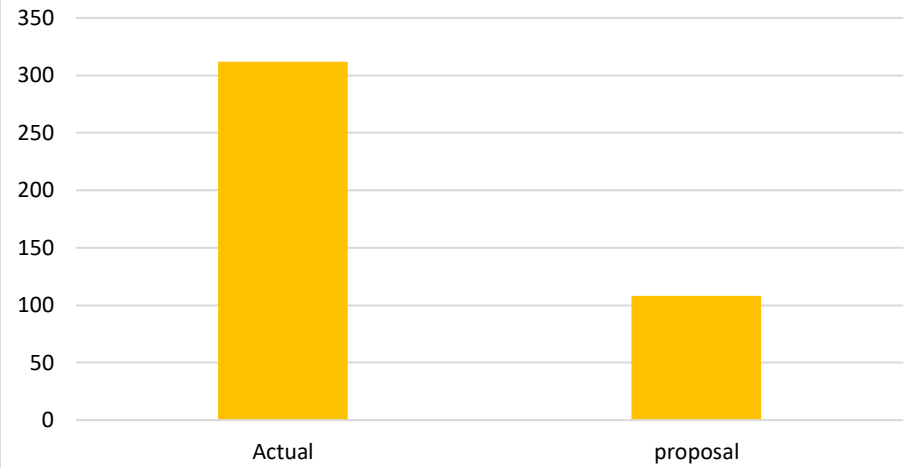


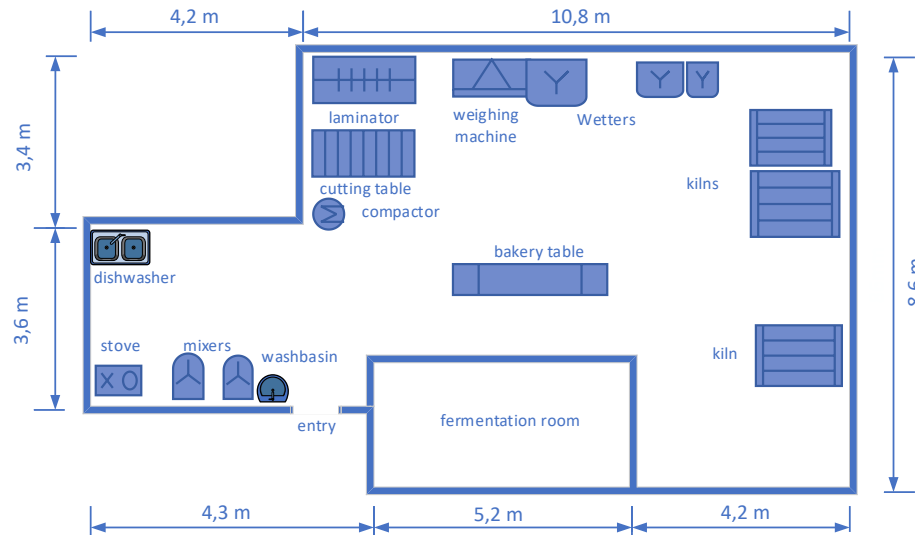
Monthly labor overtime costs



Monthly labor overtime



Actual Distribution Layout



New layout distribution

